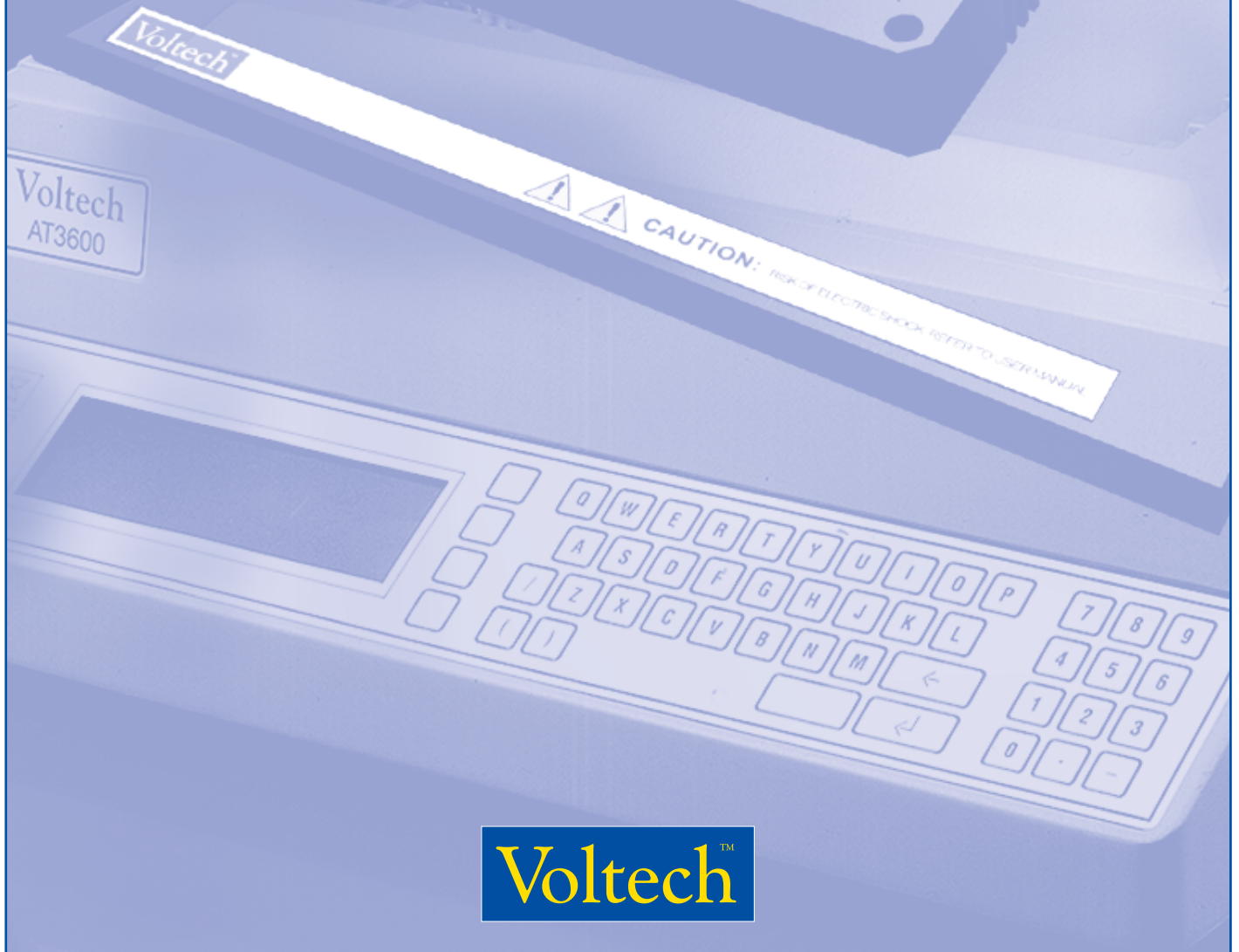


VOLTECHNOTES

# **IEC60404 Testing with Constant AC Current**



**Voltech**<sup>TM</sup>

## TESTING TRANSFORMERS AND CORES WITH CONSTANT CURRENT

### IEC60404

It is a requirement of IEC60404-2 that measurements of core loss are made under constant ac current test conditions. Ideally, current transformers will also be tested with constant ac current drive.

Most general-purpose transformer test equipment does not have the ability to provide a high level of constant ac current drive.

The AT Series transformer testers from Voltech contain a wide variety of programmable signal sources. These are used to test multiple parameters, at high speed, on parts ranging from surface-mounting ferrite inductors to steel laminate transformers of a few kVA.

By following the guidance given in these notes, customers may also configure the AT3600 to test cores, inductors and transformers under constant ac current conditions.

### Features of Constant Current AC Drive on the AT3600

- Constant current is fully programmable for amplitude and frequency.
- Simultaneous measurement of rms or rectified mean (rms scaled) voltage.
- Current carefully ramped up and down under software control.
- Can use external ac source to extend the VA range.
- Integrates into normal test sequence with all other tests available on an AT3600 (including HiPot).

### Equipment Required

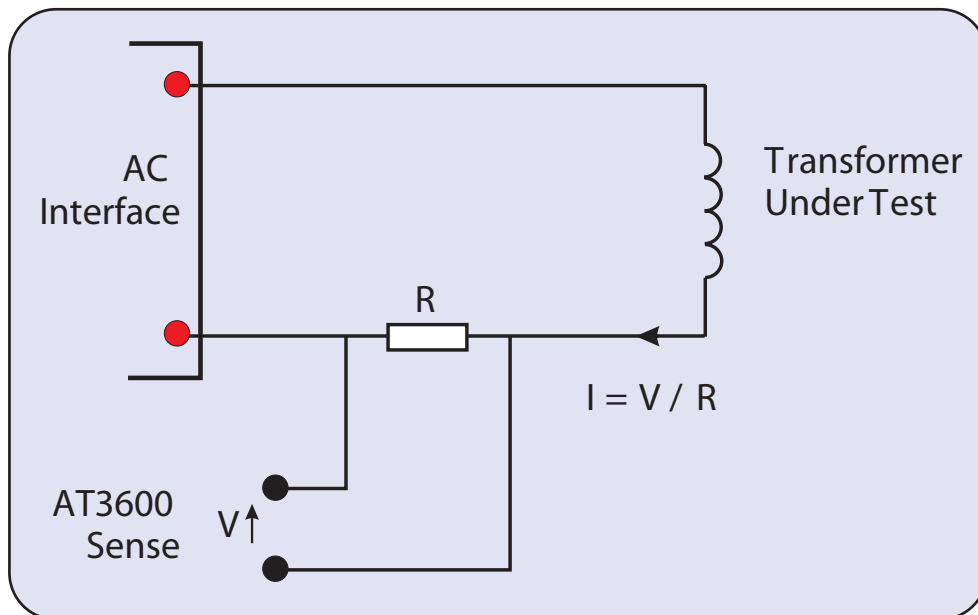
- AT3600.
- AC Interface.
- VOCX test. (MAGX is useful during program development.)

- A current-sensing resistor.
- A step-down power transformer.

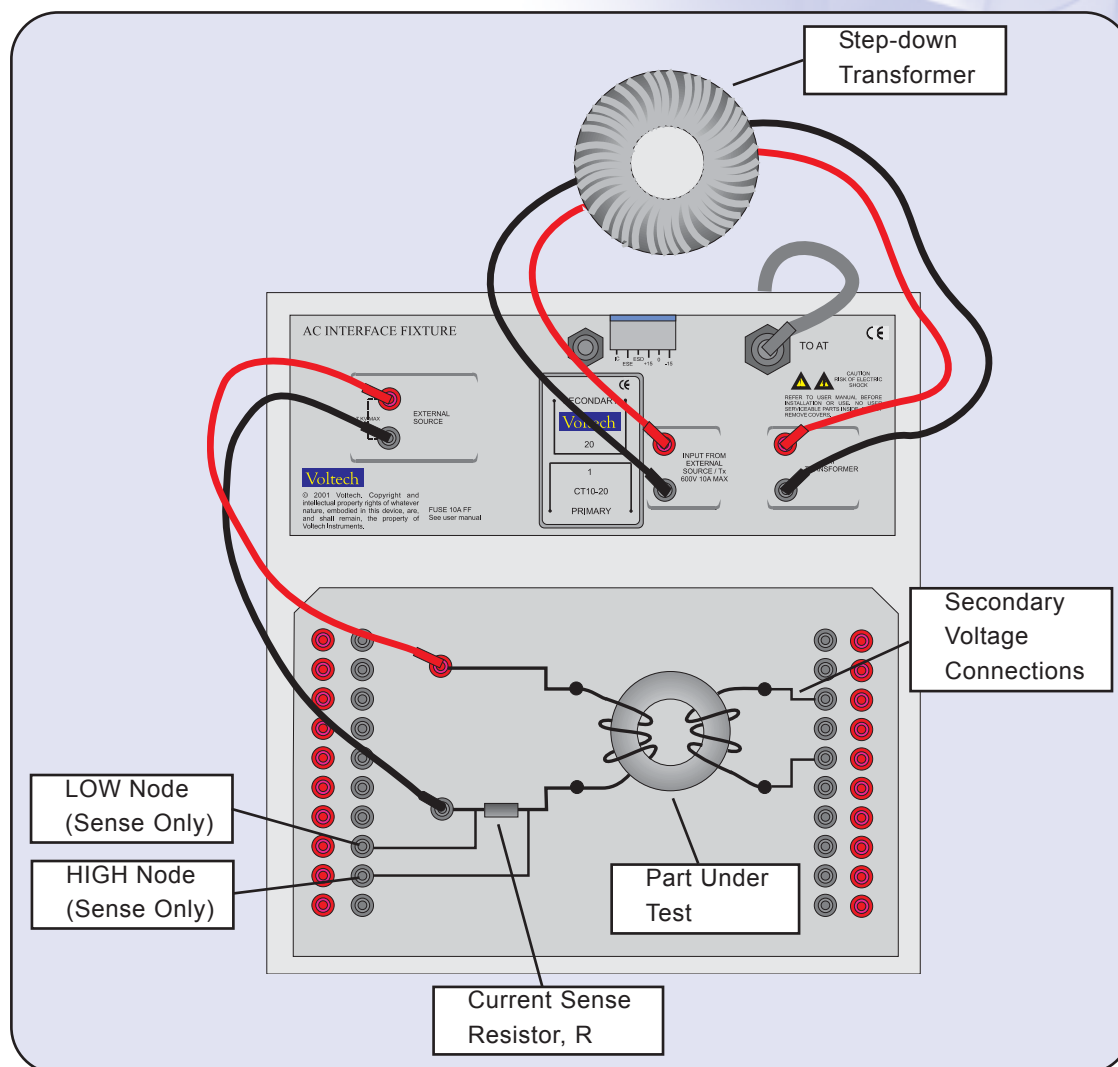
## Basic Principle

Constant-current ac testing uses the normal VOCX test to control the current and make the secondary voltage measurement.

- The current to be controlled,  $I$ , is converted to a voltage,  $V$ , by means of a current-sensing resistor,  $R$ .
- The voltage,  $V$ , is connected to the sense terminals of the AT3600, which would normally be used to measure the energizing voltage.
- In the PC Editor, the voltage,  $V$ , is used as the energized voltage.
- When VOCX is performed, the AT3600 will trim the source, such that the desired current is provided,  $I = V / R$ .
- The transformer secondary voltage is measured in the normal way as the result of the VOCX test.
- The AT3600 adjusts the source voltage to maintain a constant ac current through resistor,  $R$ .



## Connection Diagram



## Current-Sense Resistor

The resistor is used to convert the current flowing the in part into a voltage for the AT3600 to measure.

- The voltage produced ( $V = I \times R$ ) should be in the range 10mV to 1V.
- To minimize waveform distortion, the resistor should be less or equal to 1 ohm.
- Check the power consumed ( $I^2R$ ) and choose a suitably rated resistor.

## Step-down Transformer

The step-down transformer is used to increase the current capability of the AT3600, and to better match the voltage across the part to the characteristics of the AT3600 source.

- Ratio should provide required current with good margin.
- VA rating must be greater than VA required to energize the part and the sense resistor.
- An external ac source may be used to increase the VA rating of the AT3600's generator.

## Worked Example

A laminate core is to be tested in accordance with IEC60404-2. Under a constant ac current of up to 3A, 1V at 50Hz in the primary test winding, the secondary voltage is measured and limits are applied in terms of the rectified mean voltage (rms scaled).

### Resistor

To produce 100mV at 3A,

$$R = 100\text{mV} / 3\text{A}$$

$$R = 0.333 \text{ Ohm.} \quad \text{Choose } \mathbf{0.5 \text{ Ohm}}$$
 standard value.

$$V = 3\text{A} \times 0.5 \text{ Ohm}$$

$$V = 1.5\text{V}$$

$$W = 1.52 \times 0.5$$

$$W = 1.125 \quad \text{Choose } \mathbf{2W}$$
 standard part.

Resistor is 0.5 Ohm, 2W. Voltage produced will be 1.5V.

**Step-down Transformer**

Look for a stock transformer with, say, a 5A secondary current rating. A stock transformer will usually have a 110 and/or 230V primary.

VA rating is that of the part plus the current sense resistor.

$$VA = 3A \times (1+1.5)V = 7.5VA$$

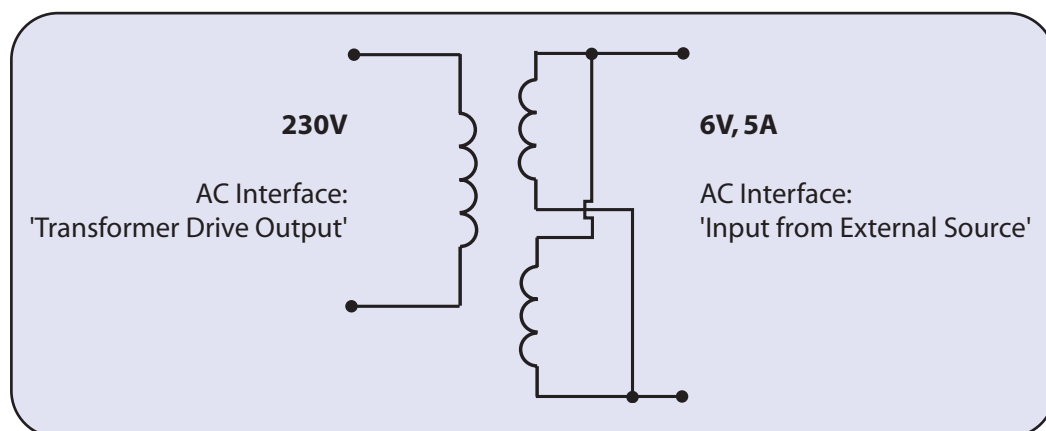
Choose a 7.5VA (or greater) transformer with a 5A low-voltage secondary.

Toroidal transformers are ideal, since they will have low losses.

For example:

Primary: 230V Secondary: 2 x 6V @ 2.5A.

The secondaries are connected in parallel to provide a 6V, 5A output.



The step-down transformer will supply the part under test and the current-sense resistor in series. The step-down transformer's secondary voltage,  $V_s$ , being:

$$V_s = 1.5V + 1V = 2.5V$$

The AT3600 must supply  $2.5 \times 230:6$  to the primary of the transformer.

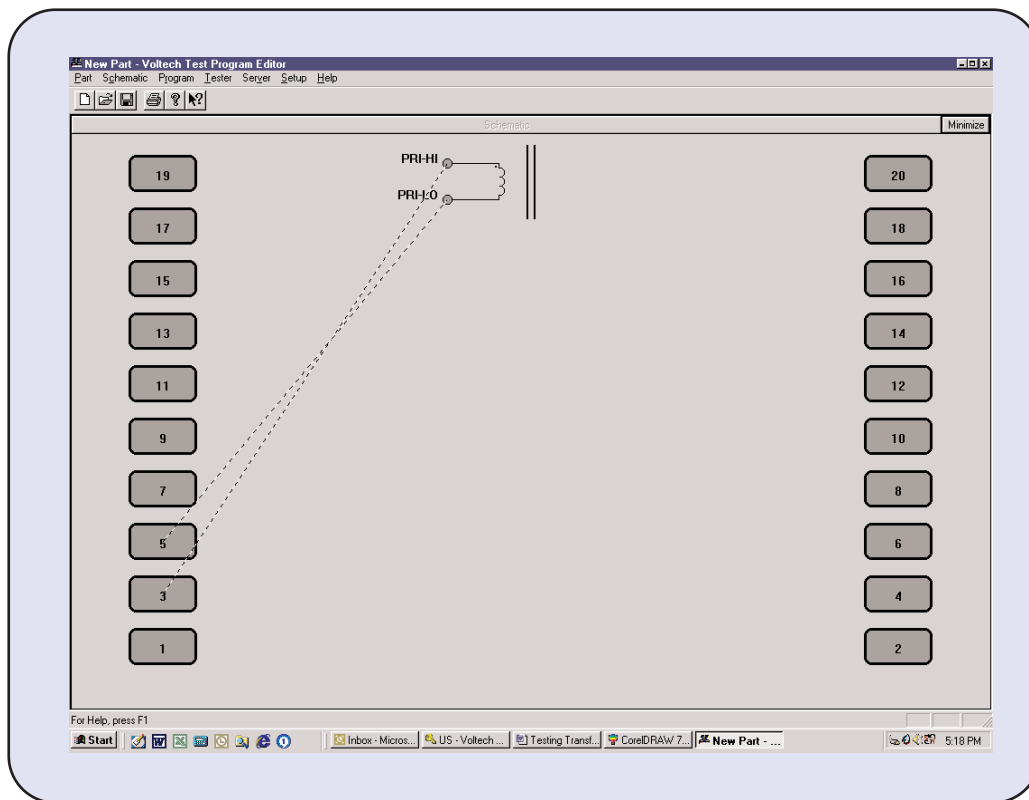
$$2.5 \times 230 / 6 = 95.8V$$

The AT3600 can supply 270V, so 95.8V is well within its capability.

## Programming

It is convenient to use the MAGX test at first, since this will confirm that the desired current is being generated.

In the previous connection diagram, the return or 'low' end of the sense resistor has been connected to node 5, and the higher voltage end of the resistor connected to node 3. For optimum accuracy, it is important that the physical 'low' connection is also designated as the 'low' terminal in the program.



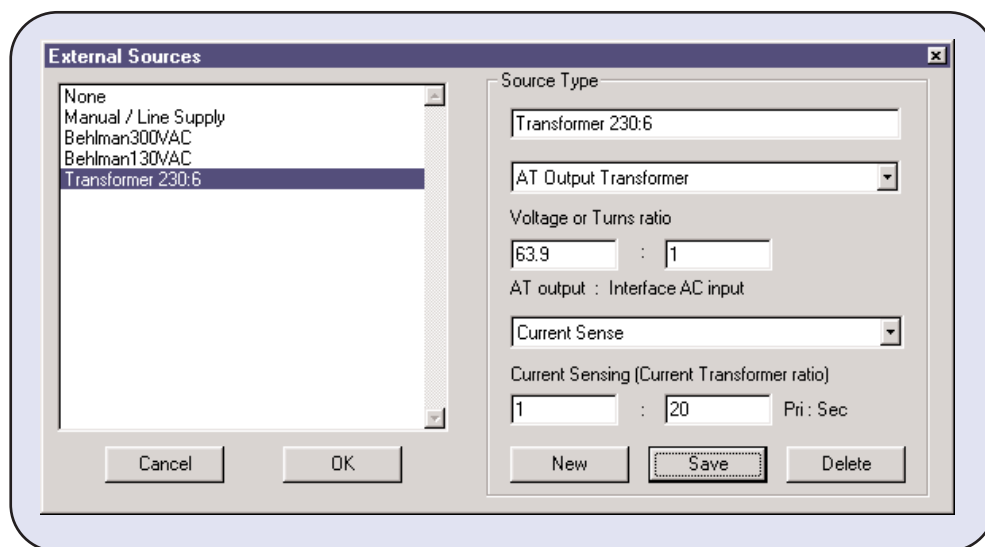
Next, you must set up the External Source in the Editor. The source type is 'AT Output Transformer', and you are required to enter the nominal turns ratio of the transformer. Remember that the AT3600 will trim the output voltage by comparing the desired voltage (from the program) with that measured across the programmed sense terminals. The ratio is used to establish a target for voltage ramp-up, when the tester starts the test. Using

the correct ratio will optimize test speed.

In this case, the ratio is modified because, when the desired 1.5V is achieved across the resistor, the step-down transformer must also supply the 1V across the part under test. For 1.5V programmed, the step-down transformer delivers 2.5V.

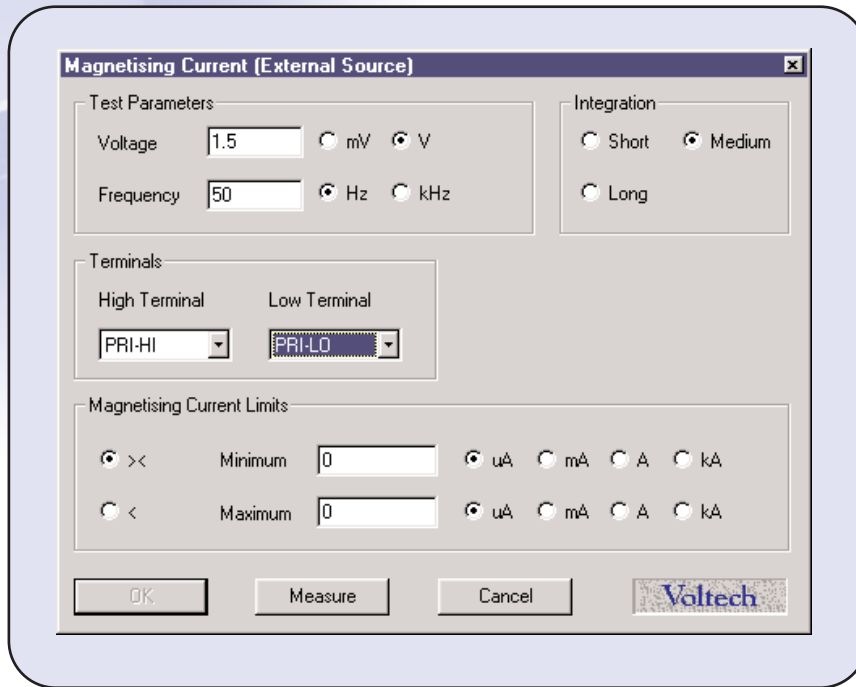
$$\begin{aligned}\text{Ratio} &= 230:6 \times 2.5:1.5 \\ &= 63.9:1\end{aligned}$$

That is, for every 1V programmed, the AT3600 must supply 63.9V to the primary of the step-down transformer.



In the MAGX test, simply enter the required voltage, V, across the resistor to program the constant current, I. In this case, enter 1.5V.





With an AT3600 connected to the PC Editor and the circuit assembled as shown previously, you may now press the 'Measure' button to run a MAGX measurement. If the current measured is as desired, then all is well. If not, simply adjust the program voltage to suit. If the tester should fail to return a result, check the wiring and settings carefully.

Now secondary connections may be made for VOCX tests. Note that VOCX has the option to measure rms voltage or "mean sense rms scaled" voltage. For the mean sense option, the tester measures the rectified mean voltage and multiplies that by 1.11. This option is offered as a means of comparing the measurements with those made by mean sensing analog meters and calculated parameters that require rectified mean.

## Conclusions

The versatile AT3600 transformer tester already provides an unrivalled range of tests for checking the construction and performance of a wide range of coils and transformers. By following the above guidelines, users can also seamlessly integrate the testing of cores and transformers under constant ac current conditions into the AT3600 environment, providing high-speed PASS / FAIL testing and accurate, detailed test results for analysis.

## Appendices

### Adding Other Tests

To include other tests such as R, simply use extra nodes to connect directly across the windings in the normal way. You will have to add an extra 'dummy' winding in the schematic and use those terminal names in the program. Adding extra tests in this way does not interfere with the operation of the constant current drive explained here.

### Extending the Constant Current Range

To test very high VA transformers, the drive may be extended by using an external ac source. 500VA is available from the AT3600's internal generator.

## **Cautions**

- Always observe the health and safety precautions stated in the latest issue of the Voltech AT3600 user manual.
- Do NOT connect the power and sense nodes of the energized voltage together for the constant current circuit. With prolonged use, you may damage protection devices inside the AT3600.
- Use properly rated and sound connections. Under normal conditions, the AT3600 will safely ramp current up and down. If connections are undone during the middle of a test, dangerous voltages may be generated by the part under test.



*The Voltech AT3600 and ATi  
Automatic Transformer Testers*

## **VOLTECHNOTES**

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